

# Directions to United Trailers Plant – (Detour)

## From Indiana Toll Road 80/90

1. Take exit 96 on the 80/90 Indiana Toll Road.
2. Proceed south on County Road 17 for approximately 2 miles.
3. Turn LEFT at the 1<sup>st</sup> stoplight onto County Road 6.
4. Proceed east until the first stop sign. There will be a church on your right (Zion Lutheran).
5. Turn RIGHT at the stop sign (CR 19).
6. Proceed until CR 19 intersects with CR 8. Turn LEFT. Continue driving on CR 8.

The United Trailers plant will be on your left. The main plant is blue and the office is brown.

## From U.S. 20 Bypass

1. From the U.S. 20 Bypass take the County Road 17 exit. (This is on Elkhart's east side)
  2. Proceed north approximately 2.8 miles and turn RIGHT onto County Road 6.
3. Proceed east until the first stop sign. There will be a church on your right (Zion Lutheran).
4. Turn RIGHT at the stop sign (CR 19).
5. Proceed until CR 19 intersects with CR 8. Turn LEFT. Continue driving on CR 8.

The United Trailers plant will be on your left. The main plant is blue and the office is brown.

## From Goshen, IN (US 33 or State Road 15)

1. From Goshen, head north on State Road 15.
2. Proceed north approximately 5.5 miles to U.S. 20.
3. Turn left and go east approximately 3.4 miles to the County Road 17 exit.
4. Proceed north approximately 3 miles and turn RIGHT onto County Road 6.
5. Proceed east until the first stop sign. There will be a church on your right (Zion Lutheran).
6. Turn RIGHT at the stop sign (CR 19).
7. Proceed until CR 19 intersects with CR 8. Turn LEFT. Continue driving on CR 8.

The United Trailers plant will be on your left. The main plant is blue and the office is brown.

## Additional Information

### Company Headquarters

Address: 19985 County Road 8  
Bristol, IN 46507

Phone: (574) 848-7088

Fax: (574) 848-4643

E-mail: [Parts@united-trailers.com](mailto:Parts@united-trailers.com)

Dispatch: Lora Westphal

Parts: Steve Westphal

Office Hours: M-F 7:00 a.m. – 4:00 p.m.

Shipping Hours: M-F 5:00 a.m. – 2:00 p.m.

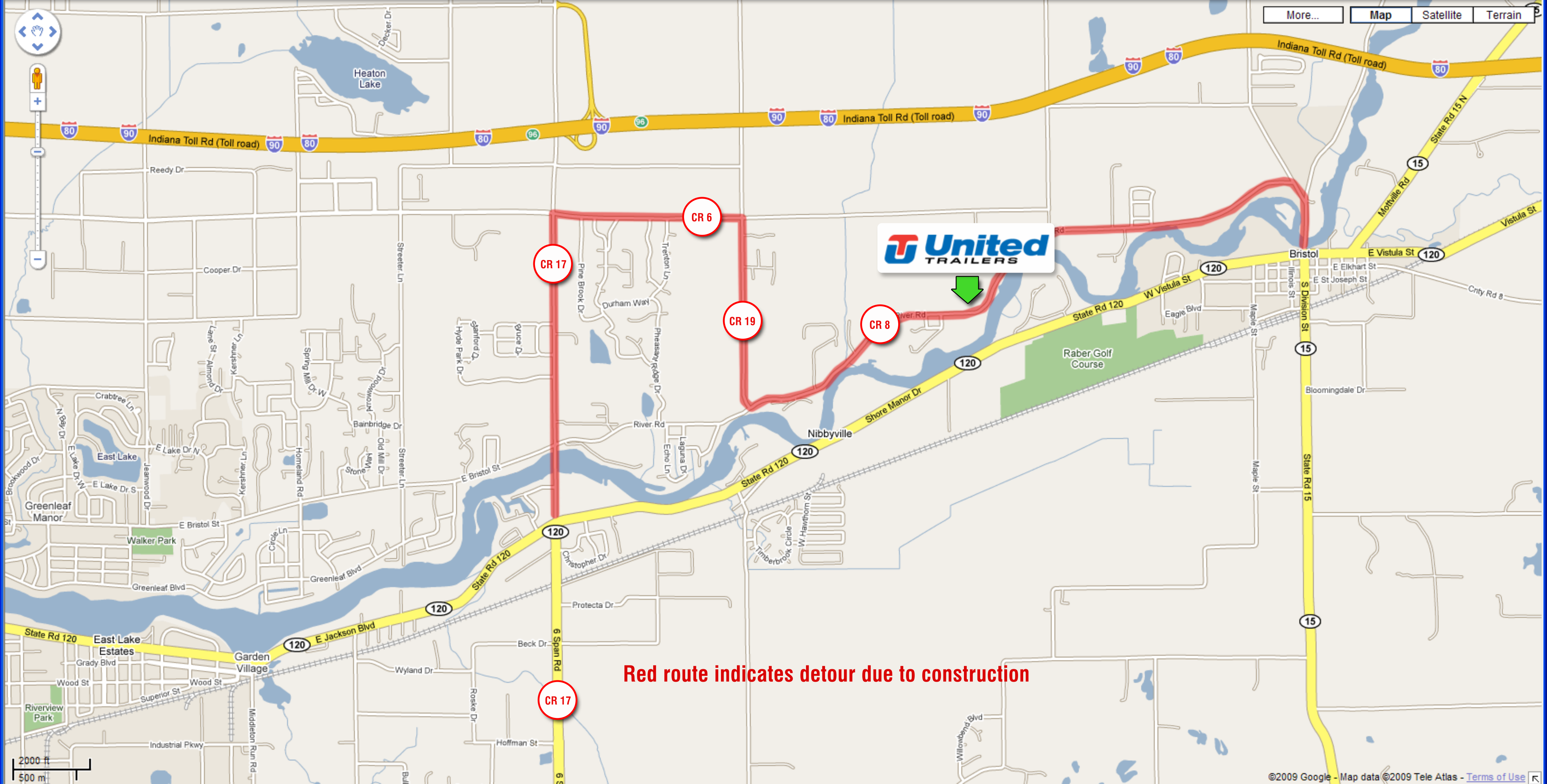
Closed during the week of July 4<sup>th</sup> and  
Christmas/New Year

United Trailers is closed on holiday weekends.

Please call ahead!



Red route indicates detour due to construction



2000 ft  
500 m